


Xerox Nuvera® 100/120/144 EA Production System

Put Your Best Image Forward



Image quality to impress your audiences

You can expect exceptional output and a healthy return on your investment for every application you create with the Xerox Nuvera® 100/120/144 EA Production System. It offers all the capabilities you need to wrap up every job professionally: outstanding monochrome imaging quality, three highly efficient speeds (100, 120 and 144 impressions per minute for supported stock), power, productivity, modularity and a wide range of finishing options.



1 Excellent image rendition with a wide range of gray levels

2 Even lines with smooth, uniform curves

3 Outstanding detail

4 Dark, uniform blacks

5 Sharp, highly detailed text rendering

6 Fine lines and tints

Building Your Business in Versatile Black and White

There is no substitute for great images—it's the first thing your audience will notice, and it makes a lasting impression. By combining progressive monochrome technology with customer focused-engineering, the Xerox Nuvera EA provides image quality that challenges offset.

Innovative EA toner

Fine particle EA (Emulsion Aggregation) Toner is a key factor in this system's high image quality:

- It produces fine lines with maximum detailing, sharp text, halftones and deep solid blacks
- Printed pages have a smooth, offset-like matte finish
- Fine scatter typically associated with monochrome digital printing is transparent, so even the most detailed line work is razor sharp. Images are crisp and clear
- High yields mean longer production print runs are possible without operator attention or intervention to change toner/developer
- Friendly to the environment, EA Toner achieves better distribution of smaller particles for higher quality with less toner per page

More unattended run time saves your time

Toner and developer are uniquely combined in a single container, offering you key benefits:

- Replace less often—average yield is up to 210,000 prints per cartridge
- Maximum unattended run time—add optional second toner container system
- More uptime—change-while-run cartridge replacement

You'll get excellent resolution in a clean environment

The Xerox Nuvera EA offers you the highest monochrome resolution of any digital production printing system currently available.

- RIPs at 1200 x 1200 dots per inch (dpi)
- 4,800 x 600 dpi printing
- Halftone screens available at 85, 106, 125, 134 and 156 lines per inch (lpi)—ensure smooth grays, more realistic pictures and sharper details
- Unique Cyclone Cleaning Technology automatically removes stray toner, paper dust and particles, creating a pristine environment for consistently sharp text, images and photos



Xerox Nuvera® 100/120/144 EA Production System with FreeFlow® Print Server, Enhanced Line Screens, Post Insertion, In-line stacking and stapling, with direct connect to Xerox Tape Binder

TELER Registration Keeps Sheets in Place

You'll achieve superior image-to-sheet (± 0.65 mm) and front-to-back (± 0.65 mm) registration, which meets or exceeds general publishing standards. Our TELER registration (Translating Electronic Registration) precisely controls the position of each sheet of paper according to the image on the photoreceptor, and the speed of each sheet traveling through the paper path. In this way, it ensures each sheet is in exactly the right position to receive the latent image.

Media to Match Your Applications

You can choose from an expansive range of substrates to match your application requirements and build your application capabilities, even oversized coated papers. Expect consistently high image quality on popular coated and uncoated stocks, including bond, bristol, cover, index, offset, recycled, transparencies, carbonless, labels, tabs and pre-printed forms.

Optimal Sheet Flatness Anywhere You Are

Optimally flat sheets, delivered by our slim, automated Sheet Enhancement Module (SEM) yield better image quality and smoother print runs, regardless of your production print environment:

- Stack quality is optimized, ensuring high performance from your downstream finishing alternatives
- Your operators can fine-tune automated controls or access a "manual override" function to overcompensate when fighting heat and humidity in your print production environment. This ensures you achieve optimal sheet flatness
- Works in conjunction with the stock library to automatically adjust to the characteristics of the paper you are running

Xerox® prInteractSM Remote Service Offerings

Remote service features including Automated Remote Monitoring and On Demand Machine Data Transfer available through a secure, online connection between Fuji Xerox engineering staff and your Xerox Nuvera EA. Using this connection, we can quickly respond to your service needs, enabling us to:

- Easily access equipment data to provide real-time recommendations and help optimize overall performance

"The capacities and duty cycles of these machines are impressive. Fuji Xerox recommends monthly page volume from 1.0 million to 1.5 million pages per month for the Nuvera 100 and 120, and 2.0 million for the Nuvera 144. The company claims these models' duty cycle tops out at 4.3 million pages per month for the Production System and 6 million and 7.8 million pages for the 200 and 288 Perfecting Production System models, respectively. While few users need near that capacity, Fuji Xerox is making a statement about its faith in the durability of these machines."

Courtesy Better Buys for Business

Options to make it yours

Choose from an expansive array of options to create the Xerox Nuvera® 100/120/144 EA Production System that reflects your business, your environment, your customers. From feeding to finishing, it's a modular system that's all about you.

1

Scanning Options

To minimize your operator's involvement while enhancing image quality, the Xerox Nuvera® 100/120/144 EA Production System has scanning features to suit your workflow.

Fully integrated onboard scanner provides:

- Excellent image quality and 600 x 600 dpi
- Scans at an industry-leading 120 ipm, single- or double-sided
- Dual scan heads scan two-sided documents in a single pass—there's no slowdown

2

Feeding Options

The Xerox Nuvera EA offers you excellent paper handling:

- Paper trays rely on air shuttle feed technology. Processor-controlled, using information from the stock library, this technology ensures reliable feeding and supports heavier media and coated paper. Air knives separate paper to avoid misfeeds
- Tiltatron technology supports production of DocuCard® applications. The system's innate intelligence tells rollers when to press harder, when the air knives should add thrust, and more, to deliver a highly intuitive and productive paper-handling process
- You can reload paper without job interruption to significantly increase continuous productivity

Choose from the following Sheet-feed modules. You can use them independently, together or in combinations that suit your workflow:

Standard Sheet-feed Module

- Four trays, 5,800 sheet capacity
- Do more high-value applications with more unattended run time, at point of need and produce high-impact jobs on demand

High Capacity Sheet-feed Module

- Two trays, 3,200 sheet capacity
- Ideal alternative if you want to leverage oversize stocks up to 12.6" x 18.5"

Oversized High Capacity Sheet-feed Module (only available for Xerox Nuvera 144 EA Production System)

- Two oversized trays, 3,200 sheet capacity
- Now runs sheets up to 320mm x 469mm –ideal with four-up book block printing

Note: You can add up to two of the above modules in any combination to your configuration, enabling up to an 11,600 sheet capacity with as many as eight pick points.



3

Imaging and Processing Options

The powerful Xerox® FreeFlow® Print Server is integrated into the Xerox Nuvera® 100/120/144 EA Production System to make the most of your space. All variations of the system feature a standard print engine. We offer you three true production speeds: 100, 120 or 144 pages per minute (ppm).

The FreeFlow Print Server is modular and scalable so that you can invest in additional options as your business grows.

- An easy-to-use Graphical User Interface (GUI). It allows your operators to easily manage multiple print jobs from multiple queues. From the interface, you can hold, interrupt, proof, reprogram and forward jobs to maximize print engine productivity
- An expansive range of data streams supported in their native languages: Adobe PostScript®, PCL, PDF, TIFF, ASCII, LCDS and IPDS and variable data formats such as FreeFlow® VI Interpreter (VIPP®) and PPML; no converter or transformer required
- A Productivity Pack supporting production features such as multiple queues and a robust 250 stock library
- Image Quality Pack providing expanded line screens, from 85 lpi to 156 lpi

4

Inserting Options

You can add value and impact to your output by inserting color covers, inserts or specialty media with our Post-print Paper Insertion Modules:

Insertion Module

- Four trays, 5,800 sheet capacity

High Capacity Insertion Module

- Two trays, 3,200 oversized sheets

Note: This option can provide an overall system total of up to 12 pick points and 17,400 sheet capacity (three Sheet-feed Modules and one Insertion Module).

5

Finishing Options

Choose from a wide variety of in-line and off-line professional finishing options, both from us and from our industry-leading third-party suppliers. These options are designed to accommodate your requirements:

- Mid- to full production
- Complex documents
- Challenging environments

An adaptable solution

That means you choose the configuration that best suits your business model. Choose from inserting options and optional feeding and finishing modules and configure the Xerox Nuvera EA the way you want.

Finishing your jobs with finesse

Finishing can make or break your applications. The Xerox Nuvera® 100/120/144 EA Production System offers you many ways to finish your output and create high-quality, high-impact applications right at your point of need.



Our Partners Offer You the Best Finishing in the Business

We offer you the finishing options you need to wrap up your jobs professionally. From booklet makers and tape binders to inserters, stackers, stitchers, spiral binders and more, we partner with the makers of today's best finishing devices and equipment. These include products from recognized industry leaders, including GBC® and Plockmatic®.

For Example, You Can Choose From the Following:

Basic Finisher Module

- For production print environments
- Capabilities include in-line stapling and stacking up to 3,000 sheets

Basic Finisher Module Plus

Offers all of the benefits of the Basic Finisher Module, plus:

- Convenient side exit lets you integrate basic in-line finishing with other finishing equipment

- Together with the Basic Finisher Module, enables standalone dual finishers that stack up to 6,000 sheets and delivers unload-while-run finishing capability, ensuring greater throughput without interruption
- Can be used in tandem, enabling you to integrate two Basic Finisher Modules Plus with other in-line finishing alternatives for even greater capacity

Basic Finisher Module – Direct Connect (BFM-DC)

Offers all of the benefits of, and works seamlessly with, the Basic Finisher Module, along with the added benefit of Document Finishing Architecture (DFA), which is your gateway to alternative in-line finishing. The BFM-DC provides direct connection to center-registered finishing devices such as the Xerox Tape Binder and more.

Xerox DS3500 Stacker

- A stacking device with a capacity of 3,500 sheets that also enables alternative in-line finishing by providing document transport capability and full Document Finishing Architecture (DFA) to support Center or Edge registered output.
- The DS3500 offers sheet level jam recovery and unload while run/unload on demand functionality.

Xerox® Tape Binder

- Fully automated tape binding to quickly and easily assemble/bind tamper resistant books
- Ideal for documents too large to staple or books/manuals with short life expectancy
- Binding colour and tab options with convenient binder tape cartridges

- Use in-line with Basic Finisher Module – Direct Connect or DS3500 Stacker for standard stapling and stacking along with other third-party finishing alternatives
- Binding and Bypass Modes
- Easily produces bound books and manuals from 15-125 sheets

GBC® eBinder 200™

- Saves time and increases productivity by eliminating the labour-intensive steps of manual punching and binding.
- Docks to Xerox Nuvera high-speed printers to combine printing, punching, and binding into one easy step.
- Operates with other DFA compliant devices, including the insertion module for full color pages to your applications.
- Utilizes the attractive new Ellipse element for eye-catching presentations and documents.
- Streamlines inventory management by eliminating SKUs with eBinder's one-size fits-all Ellipse binding element.
- Creates "lay-flat" and wrap-around books at the touch of a button – saving training, labour, and outsourcing costs.
- The patented elliptical shape of the Ellipse element facilitates page-turning and creates a more stable document when compared to existing binding styles.
- The narrow profile of the Ellipse element aids in the shipping, storing, and stacking of bound documents.
- Common GBC eBinder 200 applications include monthly reports, directories, pricing guides, and financial reports.

Plockmatic Pro30™ Booklet Maker

- The Plockmatic Pro 30 Booklet Maker is a new inline finishing solution for Nuvera 100/120/144 EA productions systems.
- The modular design allows customers to choose only the modules they need based on their applications.
- It will deliver booklets at full engine speed using the full power of this very potent production system
- A face trimmer will help eliminating the shingle effect on the books
- The Square folder will complete 120 page (30 sheet) booklets with a square printable spine that gives the books the appearance of a perfect bound book
- Easy to use – store up to 10 pre set jobs / hand feeding tray will allow the operator flexibility of using the unit off line
- Professional Booklet Quality meeting the requirements from the most demanding environments (CRD and Print for Pay)



Basic Finisher Module

Basic Finisher Module Plus



Basic Finisher Module – Direct Connect

Xerox DS3500 Stacker

Xerox Tape Binder



GBC® eBinder 200™



Plockmatic Pro 30 Booklet Maker

Productivity: Doing more for you in less time

Productivity is essential to achieving a great return on your equipment investments. The Xerox Nuvera® 100/120/144 EA Production System, driven by the FreeFlow® Print Server, offers you excellent imaging plus the maximum productivity you need. You'll enjoy excellent job control with this system.

How the FreeFlow Print Server Benefits Your Business

The FreeFlow Print Server enhances your business productivity, effectiveness and, ultimately, its profitability in vital ways, for example:

- Receive/RIP/print jobs concurrently to efficiently produce hundreds of small jobs or transactional data jobs with thousands of customer database entries
- Print and re-print on-demand with simple controls to preview, edit, impose, proof, interrupt, reprogram and forward jobs
- Advanced security controls allow individual or group settings
- Submit jobs from just about anywhere, including desktop/commercial publishing workflows. Submit data from mainframe systems, and client/server architectures, XML/database/ASCII input or simply from DVDs, CDs and even portable USB devices.

- Submit print-ready jobs into pre-set Hot Folders for easy, automatic printing
- Automate job ticketing and customize job workflows through up to 250 programmable queues with minimal operator intervention
- Use the stock library to promote efficient use of media
- Save on training costs and increase uptime—familiar interface and workflow lends itself to “train once” paradigm
- Ideal for both publishing (high imaging quality and speed) and transactional environments (readily accommodates multiple data streams)

A Smooth Workflow: Easier for Your Business, Easier For You

The Xerox® FreeFlow Digital Workflow Collection is designed to take you easily through every stage of managing your jobs, from creation to final output. Integrating with the Xerox Nuvera EA, this suite of optional solutions enables you to enhance, automate and simplify your existing workflow, increasing productivity and making the most of your investment.

Keeping You Stocked and Running—Automatically

With the Automatic Supplies Replenishment option on your Xerox Nuvera EA, the print engine will automatically call in your supplies order for you, as you need it. Available as part of your service contract, our “smarter” Xerox Nuvera EA system has the intelligence to calculate when a certain number of pixels printed has been reached, and then sends a signal via your network to Xerox to order more crucial replacement items. We make sure you have on-hand what you need to keep running, increasing your productivity and helping you focus on running your business.



Xerox Nuvera® 100/120/144 EA Production System with FreeFlow® Print Server Professional, Integrated Scanner, Enhanced Line Screens, Post Insertion, In-line Stacking and Stapling

FreeFlow option	Function	What it does for you
FreeFlow Web Services	24/7 Web portal connects your print shop to your customers	From anywhere, your customers can submit new jobs securely and reorder existing ones over the Internet (or an intranet).
FreeFlow Process Manager	Automates your print shop's common pre-press steps	In addition to a touchless workflow, you can process more jobs faster, for less, and maximize your printers.
FreeFlow Output Manager	Automates load balancing and job scheduling	You can automate your application production and enhance efficiency.
FreeFlow Makeready®	Optimizes document assembly processes; can blend hard copy with digital	Gets your input ready for printing and archiving; facilitates easy retrieval.
FreeFlow Variable Information Suite	Enhances transactional or marketing materials with personalization and/or security features	Get a better return on your investment with TransPromo pieces; ensure security for your valued documents.
FreeFlow Express to Print	Intuitive visual interface simplifies job ticketing and pre-press functions while template-based automation streamlines job set-up	Cost-effectively increase your productivity, even on cumbersome jobs like business cards, books and manuals.

Configuration: It's all about providing what you need

With the Xerox Nuvera® 100/120/144 EA Production System, you can customise our product to fit your business. Since it's flexible, scalable and customizable, the possibilities are many. For example, you might choose the Xerox Nuvera EA with FreeFlow® Print Server Standard, and then add an integrated onboard scanner.

Or you might start with Xerox Nuvera EA with FreeFlow Print Server Professional and add:

- An integrated scanner; enhanced line screens; post-insertion, in-line stacking and stapling

- Enhanced line screens; post-insertion, in-line stacking and stapling and the Xerox DB120-D Document Binder

- Enhanced line screens; post-insertion, dual DS5000 High Capacity Stackers, C.P. Bourg BDFx Booklet Maker with Square Edge

1. Feeding & Scanning

2. Imaging & Processing

3. Inserting

4. Finishing



² Available "Dual" finishing combinations (not shown):

- (1) Basic Finisher Module Plus and (1) Basic Finisher Module;
- (2) Basic Finisher Modules Plus and (1) Xerox DS3500 Stacker;
- (1) Basic Finisher Module Plus and (1) Basic Finisher Module-Direct Connect with other in-line center-registered finishing solutions;
- (2) Xerox DS3500 Stackers and (1) Basic Finisher Module Plus;
- (1) Basic Finisher Module Plus and (1) Xerox DS3500 Stacker.

Every application opportunity is your opportunity

From transactional and transactional promotional (TransPromo) applications to publishing applications to books and manuals and more, the Xerox Nuvera® 100/120/144 EA Production System makes it easy for you to add value and deliver results for your customers. This provides opportunities to develop and create new and enhanced applications that will help you expand your business. It offers the high image quality, speed and productivity needed to make the most of every application.

Achieve Better Response Rates for Your Transactional Pieces

Because the Xerox Nuvera EA simultaneously accommodates a wide range of common data streams natively, it can easily produce all of your transactional applications. And you can increase response rates for those applications by adding high-quality data-driven graphics to your customers' bills and statements.

Quick and High-quality Publishing Applications

The Xerox Nuvera EA makes quick work of publishing applications while delivering the high image quality you and your customers demand. Whether it's a communication to an audience of thousands or a personalized newsletter, you can produce your applications with speed and efficiency—and exceed your customers' expectations with exceptional image quality. For example, you can:

- Personalise text and graphic content to capture attention and add value to your communications
- Deliver high-quality output on media that gives your customers a competitive advantage in their markets—the Xerox Nuvera EA lets you choose from an expansive range of substrates so you can be creative

You'll Find the Book Opportunity Easy to Read

With the Xerox Nuvera EA, you are well prepared to succeed printing books and manuals. We offer the right business model, the right workflow tools and experience, and the right technology to help ensure your success in the growing digital book printing business. An excellent complement to offset, this system enables you to deliver the look and feel authors, publishers and readers demand with high imaging quality and an offset-like matte finish.

Xerox Nuvera® 100/120/144 EA and MX Production Systems

Print Controller

RIP

- Xerox® FreeFlow® Print Server
- Server Class Processors:
 - Opteron™ Technology
 - Sun Solaris 10
- 2.8 GHz Dual Core Processor with 2 GB memory
- 19" Colour flat panel monitor (attached), USB keyboard, USB mouse
- Data Stream Options:
 - TIFF/PCL 5e & PCL6/ASCII-standard Adobe PDF; Adobe PostScript Level 3; Multi-page TIFF; PPML; LCDS/Metacode; IPDS
- Connectivity:
 - Ethernet interface (10/100BaseT; 1 GB)
 - S/370 or S/380 Bus and Tag (optional)

Storage

- Memory: 2 GB (RAM)
- Hard Drive: 160 GB SATA
- DVD+RW Drive (CD write only)
- Second Hard Drive: 1 TB SATA Drive (optional)

Print Submission Drivers

- Microsoft Windows® 95 through Windows Vista
- Apple Macintosh® OS 8 through Macintosh OS X
- Sun Microsystems® Solaris® 2.6, 7.x, 8.x, 9.0, 10
- Linux® 2.x
- FreeFlow Print Manager for direct PDL submission
- Xerox Web User Interface

Management Tool Support

- IBM® Tivoli®
- CA™ Unicenter®
- HP OpenView
- SNMP V.1, IETF and Xerox MIB's, Trap Support
- CentreWare® Web

Printer Module

Image Quality

- 1200 x 1200 dpi RIP resolution
- 4800 x 600 dpi print resolution
- Halftone screens: 125 lpi standard; Optional enhanced line screens: 85, 106, 134, 156 lpi
- Operator adjustable settings: light/dark, contrast, sharpness, Toner Saver
- Semi Conductive Magnetic Brush Technology (SCMB) with Emulsion Aggregation (EA) Toner
- Silicon/Teflon® fusing for sharper halftones
- Dual beam Raster Output Scanner (ROS)

- Print path image-to-sheet and front-to-back registration ± .65 mm

Print Speed

- Simplex A4 speeds of 100, 120 or 144 impressions per minute
- Simplex A3 speeds of 60, 72 or 72 impressions per minute

Media Feeding & Insertion Options

Sheet-feed & Insertion Modules**

- 4-tray
- Total 5,800 sheets per module
- Vacuum Air Shuttle feed system
- Optional second module available
- Tray 1: 1,600 sheets; 140 mm x 203 mm to 229 mm x 320 mm
- Tray 2: 3,100 sheets; 140 mm x 203 mm to 229 mm x 320 mm
- Tray 3 & 4: 550 sheets each; 182 mm x 203 mm to 320 mm x 470 mm

High Capacity Sheet-feed & Insertion Modules**

- 2-tray
- Total 3,200 sheets per module
- Vacuum Air Shuttle feed system
- Optional second sheet-feed module available
- Tray 1: 1,600 sheets; 182 mm x 203 mm to 320 mm x 470 mm
- Tray 2: 1,600 sheets; 182 mm x 203 mm to 320 mm x 470 mm

EA Media Latitude

- Coated: 90 gsm text to 250 gsm cover
- Uncoated: 56gsm Bond to 250 gsm cover

**Capacity based on 75 gsm bond

Sheet Enhancement Module

- Post process module provides:
 - Outstanding stack quality
 - Sheet flatness for enhanced reliability of finishing options (booklet makers, perfect binders, stackers, etc.)

Basic Finisher Module (BFM) and Basic Finisher Module Plus*

- Top tray: 250 sheet capacity (BFM only)
- Stacker: 3,000 sheet capacity; offset between sets or jobs
- One or two staples, up to 100 sheets

- Size: A5 and SRA3 (papers >300mm in cross process direction to top tray only)
- Size: B5 to A3
- BFM-DC is Document Finishing Architecture (DFA) compliant and provides direct connection to center-registered finishing devices such as the Xerox Tape Binder
- BFM-DC top tray: 144 mm x 491 mm

*Capacity based on 75 gsm bond/20 lb

Electrical Requirements

- Dual 240 VAC (Nominal), 30 Amp (one for Print Engine and Sheet Enhancement Module)
 - Feeders and Finisher Modules (BFMs) will require additional power
 - FTM and DFA Finishers will require additional power
- Optional modules require 240 VAC, 50Hz, 10/15 or 20 Amp depending on the module
- Power consumption: 1.316 kw (standby); 8.300 kw (running)
- Consult the Customer Expectations Document for detailed power requirements

Environmental Requirements

- Temperature: 10° to 31° C
- Relative humidity: 15% to 85%; wet bulb limitation 25° C
- Run mode heat emissions: configuration dependent; consult *CustomerExpectation* Document

Physical Characteristics

Sheet Feed and Insertion Module

- 805 x 711.2 x 1,133 mm (W x D x H), 192 kg Print Engine(s)
- 1,092 x 737 x 1,565 mm (W x D x H), 359.23 kg* Sheet Enhancement Module
- 381 x 711.2 x 1,054 mm (W x D x H), 76.2 kg Basic Finisher Module
- 838 x 711.2 x 1,133 mm (W x D x H), 167.4 kg Basic Finisher Module Plus
- 1,233 x 711.2 x 1,133 mm (W x D x H), 254 kg Finishing Transport Module
- 904.2 x 711.2 x 1,176 mm (W x D x H), 145 kg

*With consumables loaded.

About Fuji Xerox Australia

Fuji Xerox Australia is part of a world leading enterprise for business process and document management services. Through the implementation of efficient business processes and effective communication, we deliver the right information to the right people in the right format. A continuous source of innovation helps us optimise IT and print infrastructures to deploy document strategies that are efficient, productive and waste-free. This enables our customers to meet their business challenges in new ways with measurable results.

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Spare parts for the standard configuration of installed machines is supported for up to 7 years from the date of the end of machine production.



Protecting the environment is fundamental to our commitment to corporate citizenship. Fuji Xerox Australia provides products that have been designed with both our customers and the environment in mind. We are known for our end-of-life product resource recovery and remanufacturing programs. Our products regularly lead the industry in energy performance and all our sites maintain ISO 14001:2004 Environmental Management System Certification. Fuji Xerox Australia has been recognised for its achievements in environmental sustainability by the United Nations and the Banksia Environmental Foundation in Australia.

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For Your Safe Use

Before using the product, read the Instruction Manual carefully for proper use. Use the product with an appropriate adequate power source and voltage displayed. Be sure to establish a ground. In the case of a failure or short circuit, an electric shock may result.

For more information or detailed product specifications, call us at

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